

## The system offers non-thermally broken sections to suit the specific project requirements

### Introduction

The basic suite has equal leg outer frame section and an internal trim to allow the doors to be fitted against the internal reveal if required. Also included in the basic suite of profiles are a range of vent and mullion / transom / mid-rail sections. Various other profiles can be designed and be incorporated allowing architects to achieve flexible designs. The system is glazed internally to accommodate a range of double glazed units, using standard beads. As with all Brital systems, the Door system is manufactured to exacting standards enabling economy to be combined with strength to give many years of aesthetic, trouble-free operation.

### Thermal Performance

The Brital thermally broken system should be used where additional thermal performance is required.

### Scope

This specification defines materials, construction, finishes and size limits for the Non-Thermally Broken Door System.

### Materials

Aluminium profiles are extruded from aluminium alloy 6063 T6 complying with the recommendations of BS EN 12020 -2 : 2008 / BS EN 755 -9 : 2008

### Finishes

The range of sections can be provided in either of the following range of finishes:  
1. Anodised to BS1615 or BS3987 (Natural or Coloured)  
2. Powder organic coated to BS6496

Subject to Brital Approval other finishes may also be used.

The Brital non-thermally broken Doors can be a different colour / finish internally and externally.

### Construction

Frame members are mitre cut at 45°, corners are reinforced with extruded aluminium crimping cleats and corner braces. A secure joint is formed by pneumatically crimping into the extruded crimping cleat. Mullion & Transom bars are cut, shaped and fixed securely to the frame by means of stainless steel screws. All frame joints are sealed during construction against entry of water. Extruded weatherstrips and glazing gaskets are provided to resist the ingress of water.

### Glazing

Glass is set against extruded gaskets externally which are fitted into gasket grooves in the frame upstand. Clip in glazing beads with internal gaskets fitted to the bead groove are held secure by means of bead clips internally. For glass support setting blocks and flat packers are provided to locate into the sections.

### Installation

Detailed installation instructions are provided in this manual which should be strictly followed.

### Open In & Out Door Fittings

The sections are designed to suit Masters adjustable face fixed hinges and standard door locks. A variety of handle options are available.

Hinge option are available for light duty (balcony doors) and medium duty situations

Brital are able to advise on a full range of fittings and accessories.

Brital should be contacted for any special operating requirements.

Brital recommend the use of restrictors to prevent the doors opening more than 90°.

### Max / Min Size Limits

Door Shutter Section	Door Shutter Height	Door Shutter Width
Open In & Out Doors (single shutter size) Medium Duty Door		
BR-DR17	2400mm (max)	1200mm (max)
BR-DR18	1500mm (min)	600mm (min)
Open In & Out Doors (single shutter size) Balcony Door		
BR-DR17	2400mm (max)	1000mm (max)
BR-DR18	1500mm (min)	600mm (min)

#### Door Shutter Weights

Medium Duty Door  
with BR-8020 Hinge - 150 Kg (max)

#### Balcony Door

with two BR-9211.6 hinges - 80 Kg (max)  
with three BR-9211.6 hinges - 90 Kg (max)  
with two BR-8041.1 hinges - 90 Kg (max)

### Performance

The Brital Door system has been designed to give the following levels of performance (based on single doors with fully rebated frames).

Air permeability - BS 6375 : Pt. 1 : 1983 test pressure 300 Pa

Water tightness - BS 6375 : Pt. 1 : 1983 test pressure 200 Pa

Wind resistance - BS 6375 : Pt. 1 : 1983 test pressure 1600 Pa

These levels of performance should be sufficient for any location within the Middle East, However should higher levels of performance be required for any reason, Brital's advice should be sought.

### Development

Our policy is to continually research the market for new and improved products. We must therefore retain the right to amend specifications without prior notice.

It is recognised by Brital that in some instances special sections may be required for particular projects. When this occurs it may be possible to produce bespoke sections subject to there being sufficient quantity and adequate time.

For heavy traffic doors please contact Brital for specific advice on door selection